



深圳市拓普微科技开发有限公司

SHENZHEN TOPWAY TECHNOLOGY CO., LTD.

LM1076CCW

LCD Module User Manual

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Rev.	Descriptions	Release Date
0.1	Preliminary release	2016-11-04

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1. Basic Specifications

1.1 Display Specifications

- 1) LCD Display Mode : FSTN, Positive, Transflective
- 2) Display Color : Display Data = "1" : Dark Gray (*1)
: Display Data = "0" : Light Gray (*2)
- 3) Viewing Angle : 6H
- 4) Driving Method : 1/128 duty, 1/12 bias
- 5) Backlight : White LED backlight

Note:

*1. Color tone may slightly change by Temperature and Driving Condition.

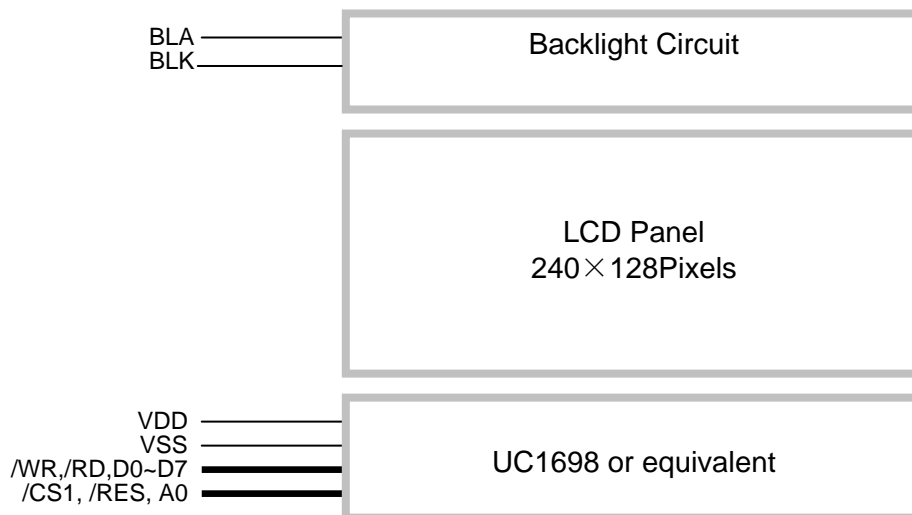
*2. The Color is defined as the inactive / background color

*3. Fine Contrast adjustment function is necessary in the application design for optimal display result

1.2 Mechanical Specifications

- 1) Outline Dimension : 79.5 x 64.0 x 10.1MAX (mm)
(See attached Outline Drawing for details)

1.3 Block Diagram



1.4 Terminal Functions

Pin No. (K1)	PIN Name	I/O	Descriptions			
			8-bit parallel 80mode (default)	8-bit parallel 68mode	4Wire Serial	3Wire Serial
1	A0	Input	Register Select A0 = H, Transferring the Display Data A0 = L, Transferring the Control Data			No use
2	/RD (E)	Input	/WR=H, /RD=L→H; Data or Status read form the LCD module	In read mode R/W=H,E=H; Data or Status read form the LCD module	No use	
3	/WR (R/W)	Input	/WR=L→H, /RD=H; Data or Status read form the LCD module	InWrite mode R/W=L,E=H→L; Data or Status read form the LCD module	No use	
4	/RES	Input	Reset signal /RES = L, Initialization is executed /RES = H, Normal running.			
5	/CS1	Input	Chip Select /CS1=L, enable access to the LCD module /CS1=H, disable access to the LCD module			
6	VSS	Power	Negative power supply,0V			
7	VSS	Power	Negative power supply,0V			
8	VDD	Power	Positive power supply			
9	D0	I/O	Bi-directional data bus.		No use	
:	:					
15	D6(SCK)				Serial clock input	
16	D7(SDA)				Serial data input	
17	BLA	Power	Positive power for LED backlight			
18	BLK	Power	Negative power for LED backlight			
19	NC	/	NC			
20	NC	/	NC			

1.5 Jumper Functions

Interface selection is available by the jumper on the back side of the LCD module

JP1	JP2	JP3	JP4	Components	Interface Mode
OPEN	CLOSE	OPEN	CLOSE	R20~R21=OPEN,C21 =0R	8080 Mode<default>
OPEN	CLOSE	CLOSE	OPEN	R20~R21=OPEN,C21 =0R	6800 Mode
CLOSE	OPEN	OPEN	CLOSE	R7,R10,R11,R20,R21 =100R R8,R9, R12~R19 =OPEN C10,C11,C14~C20 =0R C9,C12,C13,C21 =100PF	4 Wire SPI
CLOSE	OPEN	CLOSE	OPEN	R10,R11,R20,R21 =100R R7,R8,R9,R12~R19 =OPEN C9,C10,C11,C14~C20 =0R C12,C13,C21 =100PF	3 Wire SPI

2. Absolute Maximum Ratings

Items	Symbol	Min.	Max.	Unit	Condition
Supply Voltage	V_{DD}	-0.3	+3.6	V	$V_{SS} = 0V$
Input Voltage	V_{IN}	-0.3	$V_{DD}+0.3$	V	$V_{SS} = 0V$
Operating Temperature	T_{OP}	-20	+70	°C	No Condensation
Storage Temperature	T_{ST}	-30	+80	°C	No Condensation

Cautions:

Any Stresses exceeding the Absolute Maximum Ratings may cause substantial damage to the device. Functional operation of this device at other conditions beyond those listed in the specification is not implied and prolonged exposure to extreme conditions may affect device reliability.

3. Electrical Characteristics

3.1 DC Characteristics

$V_{SS}=0V, V_{DD}=3.3V, T_{OP}=25^{\circ}C$

Items	Symbol	MIN.	TYP.	MAX.	Unit	Condition / Application Pin
Operating Voltage	V_{DD}	2.7	3.3	3.4	V	VDD
Input High Voltage	V_{IH}	$0.8 \times V_{DD}$	-	V_{DD}	V	/RES, /CS1, A0,
Input Low Voltage	V_{IL}	V_{SS}	-	$0.2 \times V_{DD}$	V	DB7~DB0, /RD, /WR
Operating Current	I_{DD}	-	1.2	3	mA	VDD

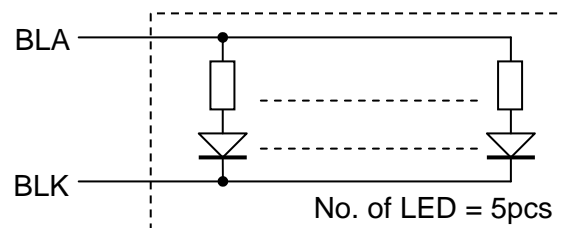
3.2 LED Backlight Circuit Characteristics

$BLK=0V, BLA=3.3V, T_{OP} = 25^{\circ}C$

Items	Symbol	MIN.	TYP.	MAX.	Unit	Applicable Pin
Forward Voltage	BLA	-	3.3	-	V	BLA
Forward Current	I_{BLA}	-	85	100	mA	BLA

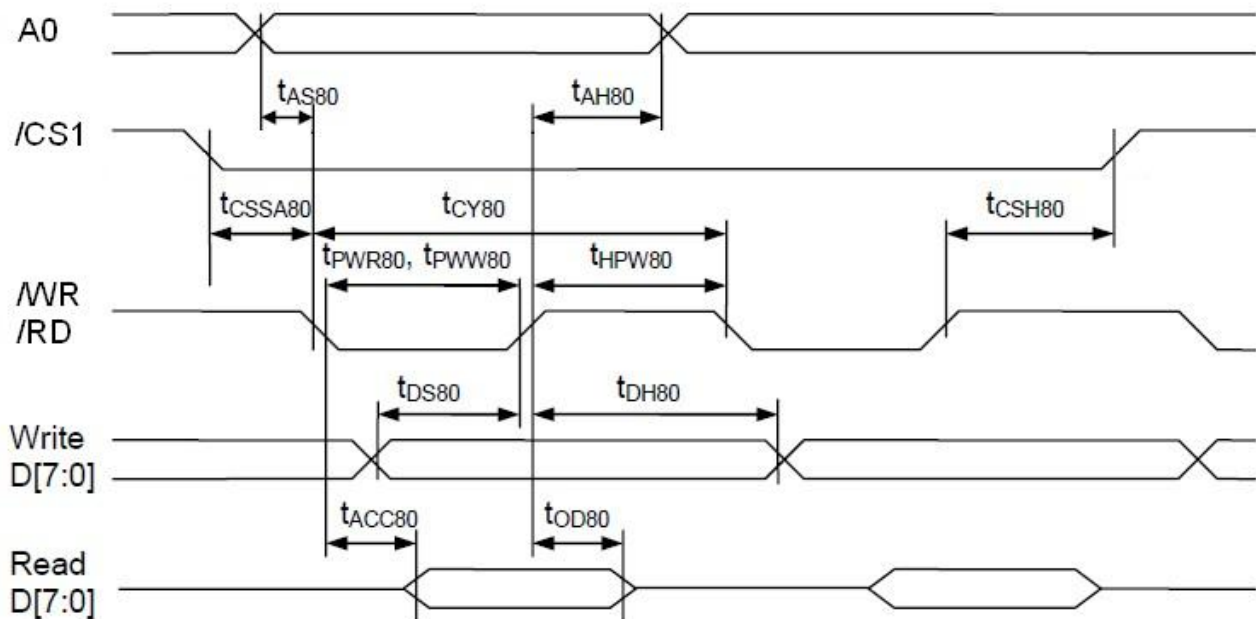
Cautions:

Exceeding the recommended driving current could cause substantial damage to the backlight and shorten its lifetime.



3.3 AC Characteristics

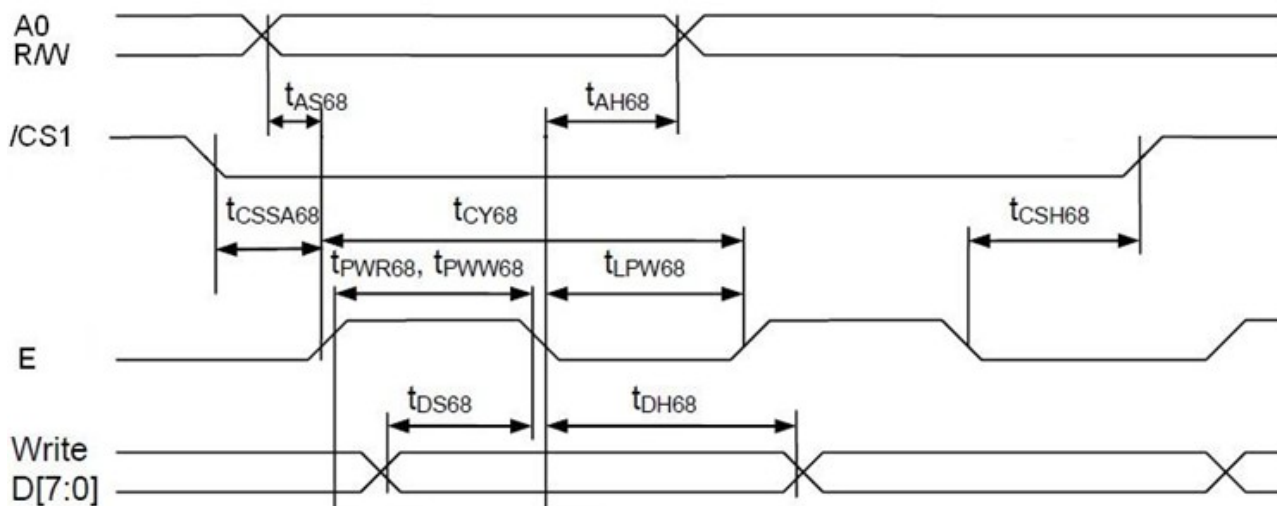
3.3.1 8080 Mode System Bus Timing



$V_{SS}=0V, V_{DD}=3.3V, T_{OP}=25^{\circ}C$

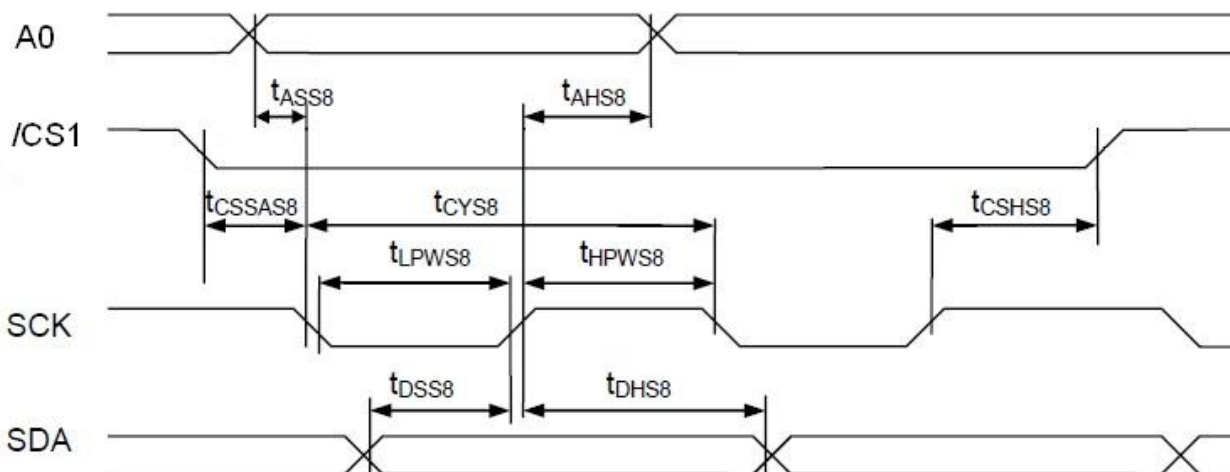
Item	Symbol	MIN.	TYP.	MAX.	Unit
Address setup time (A0)	tas80	5	-	-	ns
Address hold time (A0)	tah80	5	-	-	ns
System cycle time (8bit)	tcy80	156	-	-	ns
Read pulse width	tpwr80	58	-	-	ns
Write pulse width	tpww80	58	-	-	ns
High pulse width (read)	thpw80	58	-	-	ns
High pulse width (write)	thpw80	58	-	-	ns
Data setup time	tds80	38	-	-	ns
Data hold time	tdh80	5	-	-	ns
Data access time	tacc80	-	-	78	ns
Data output disable time	tod80	19	-	39	ns
Chip select setup time	tcssa80	7	-	-	ns
Chip select hold time	tcs80	7	-	-	ns

3.3.2 6800 Mode System Bus Timing


 $V_{SS}=0V, V_{DD}=3.3V, T_{OP}=25^{\circ}C$

Item	Symbol	MIN.	TYP.	MAX.	Unit
Address setup time (A0)	t_{AS68}	5	-	-	ns
Address hold time (A0)	t_{AH68}	5	-	-	ns
System cycle time (8bit)	t_{CY68}	156	-	-	ns
Pulse width	t_{PWW68}	58	-	-	ns
Low pulse width	t_{LPW68}	58	-	-	ns
Data setup time	t_{DS68}	39	-	-	ns
Data hold time	t_{DH68}	5	-	-	ns
Chip select setup time	t_{CSSA68}	7	-	-	ns
	t_{CSH68}	7	-	-	ns

3.3.3 4-Write serial



V_{SS}=0V, V_{DD}=3.3V, T_{OP}=25°C

Item	Symbol	MIN.	TYP.	MAX.	Unit
Address setup time (A0)	tass8	5	-	-	ns
Address hold time (A0)	tahs8	5	-	-	ns
System cycle time	tcys8	91	-	-	ns
SCLK low pulse width	tlpws8	26	-	-	ns
SCLK high pulse width	thpws8	26	-	-	ns
SDA data setup time	tdss8	20	-	-	ns
SDA data hold time	tdhs8	5	-	-	ns
Chip select setup time	tcssas8	7	-	-	ns
Chip select hold time	tcshs8	7	-	-	ns

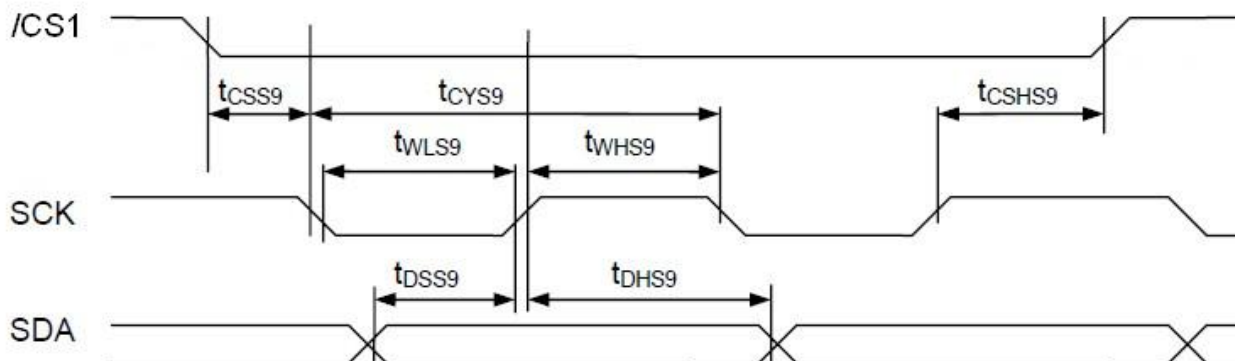
Note:

*1. Input signal rise/fall time should be less than 15ns .

*2. CL=100pF

*3.All timing is using 20% and 80% of VDD as the reference.

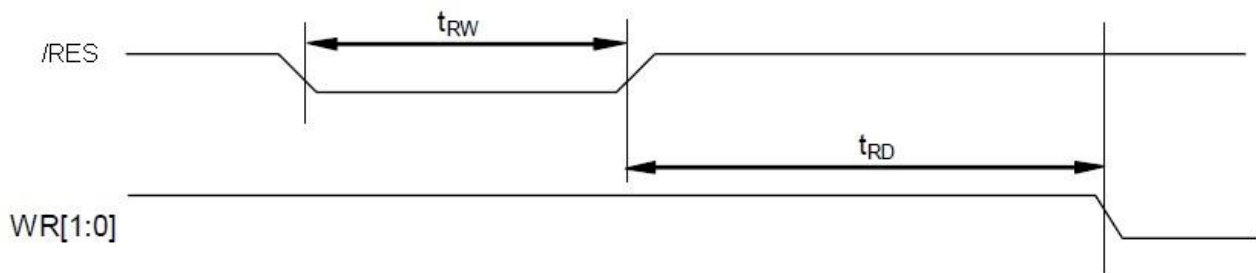
3.3.4 3-Write serial



$V_{SS}=0V, V_{DD}=3.3V, T_{OP}=25^{\circ}C$

Item	Symbol	Min.	TYP.	Max.	Units
System cycle time	tCYS9	91	-	-	nS
Low pulse width	tLPWS9	26	-	-	nS
High pulse width	tHPWS9	26	-	-	nS
Data setup time	tDSS9	20	-	-	nS
Data hold time	tDHS9	5	-	-	nS
Chip select setup time	tCSSAS9 tCSHS9	7 7	-	-	nS

3.3.5 Reset Timing

 $V_{SS}=0V, V_{DD}=3.3V, T_{OP}=25^{\circ}C$

Item	Symbol	MIN.	TYP.	MAX.	Unit
Reset LOW pulse width	trw	4	-	-	ms
Reset to WR pulse delay	tRD	10	-	-	-

Note:

*1.All timing is using 20% and 80% of VDD as the reference.

4. Function specifications

4.1 Adjusting the Display Contrast

This LCD module equipped with latest digital contrast adjustment function.

Its display contrast could be adjusted by MCU command.

(please see the command tables for details)

It is recommended to provide a contrast adjustment interface for end-user, where the best display result could meet the individual preference in mass production.

4.2 Resetting the LCD module

The LCD module should be initialized by using /RST terminal.

While turning on the VDD and VSS power supply, maintain /RST terminal at LOW level. After the power supply stabilized, release the reset terminal (/RST=HIGH)

4.2.1 Display Memory Map

ROW no.	LCD Display (front view)									
1 st										
2 nd										
3 rd										
:										
126 th										
127 th										
128 th										
Column Address						00h	01h	→	4fh	50h

Note:

*1. This mono LCM is driven by a color LCD driver.

Every three dots are being driven by R G B segment driver.

*2. The above is based on:

- 4R4G4B setting, each dot will be driven by 4bit; LC[7:6]=0:1, DC[4]=1
- Mirror Y direction; LC[2]=0
- Normal X direction; LC[1]=1
- Color Mapping as BGR; LC[5]=0

*3. For details please refer to UC1698 datasheet

4.3 Display Commands

The LCD module contains register, which control the operation. These register can be modified by commands. The following table is a summary of the control registers, their meaning and their default value.

4.3.1 Register Table

Name	Bits	Default	Description
SL	8	0H	Scroll Line. Scroll the displayed image up by SL rows. The valid SL value is between 0 (for no scrolling) and (159 – 2x(FLT+FLB)). Setting SL outside of this range causes undefined effect on the displayed image.
FLT FLB	4 4	0H 0H	Fixed Lines. The first FLTx2 lines and the last FLBx2 lines (relative to CEN) of each frame are fixed and are not affected by scrolling (SL). When FLT and/or FLB are non-zero, the screen is effectively separated into three regions: one scrollable, surrounded by two non-scrollable regions. When partial display mode is activated, the display of these 2xFLT and 2xFLB lines is also controlled by LC[0]. When LC[0]=1, the display will have three sections: 2xFLT on one side non-scrollable, 2xFLB on the other side also non-scrollable, and scrollable DST~DEN in the middle.
CA	7	0H	Display Data RAM Column Address (counted in RGB triplet) (Used in Host to Display Data RAM access)
RA	8	0H	Display Data RAM Row Address (Used in Host to Display Data RAM access)
BR	2	3H	Bias Ratio. The ratio between V_{LCD} and V_{BIAS} . 00b: 5 01b: 10 10b: 11 11b: 12
TC	2	0H	Temperature Compensation (per °C) 00b: -0.00% 01b: -0.05% 10b: -0.15% 11b: -0.25%
PM	8	40H	Electronic Potentiometer to fine tune V_{BIAS} and V_{LCD}
PMO	7	00H	PM offset. PMO[6]=1b: The effective PM value, PMV = PM - PMO[5:0] PMO[6]=0b: The effective PM value, PMV = PM + PMO[5:0]
PC	2	2H	Power Control. PC[0]: 0b: LCD ≤ 13nF 1b: 13nF < LCD ≤ 22nF PC[1]: 0b: External V_{LCD} 1b: Internal V_{LCD} (10x charge pump)
AC	4	1H	Address Control. AC[0]: WA: Automatic column/row Wraparound (Default 1 : ON) AC[1]: Auto-Increment order 0b : Column (CA) first 1b : Row (RA) first AC[2]: RID: RA (row address) Auto Increment Direction (L : +1 H : -1) AC[3] : Window Program Mode 0b : Inside Mode: Write to SRAM within the window defined by (WPC0,WPP0) and (WPC1,WPP1) 1b : Outside Mode: Write to SRAM but skip the window defined by (WPC0,WPP0) and (WPC1,WPP1)

Register Table (continue)

Name	Bits	Default	Description
DC	5	18H	Display Control: DC[0]: PXV: Pixels Inverse. Bit-wise data inversion. (Default 0: OFF) DC[1]: APO: All Pixels ON (Default 0: OFF) DC[2]: Display ON/OFF (Default 0: OFF) DC[3]: Gray-shade Modulation mode. 0 : On/Off mode 1 : 32-shade Mode DC[4]: Green Enhance Mode. <i>Only valid in 4K-color mode.</i> 0 : Enable. Allows an extra display bit for green color. 1 : Disable
LC	9	090H	LCD Control: LC[0]: Enable the top FLTx2 and bottom FLBx2 lines in partial display mode (Default 0: OFF). LC[1]: MX, Mirror X. SEG/Column sequence inversion (Default: 0: OFF) LC[2]: MY, Mirror Y. COM/Row sequence inversion (Default: 0: OFF) LC[4:3]: Line Rate (Klps: Kilo-Line-per-second) 00b: 25.2. Klps 01b: 30.5 Klps 10b: 37.0 Klps 11b: 44.8 Klps Line Rate (for On/Off mode) 00b: 8.5 Klps 01b: 10.4 Klps 10b: 12.6 Klps 11b: 15.2 Klps (Line-Rate = Frame-Rate x Mux-Rate) LC[5] : RGB filter order (as mapped to SEG1, SEG2, SEG3) 0 : BGR-BGR 1 : RGB-RGB LC[7:6] : Color and input mode when DC[4]=1: 01b : 4K color mode. 4R-4G-4B (12-bit/RGB) 10b : 64K color mode. 5R-6G-5B (16-bit/RGB) when DC[4]=0: 01b : 4K color mode. 4R-5G-3B (12-bit/RGB) 10b : 64K color mode. 5R-6G-5B (16-bit/RGB) LC[8] : Partial Display Control 0b: Disable Mux-Rate = CEN+1 (DST, DEN not used) 1b: Enabled Mux-Rate = DEN-DST+1+LC[0] x (FLT+FLB) x 2
NIV	5	1DH	N-Line Inversion: NIV[2:0]: 000b: 11 lines 001b: 19 lines 010b: 21 lines 011b: 25 lines 100b: 29 lines 101b: 31 lines 110b: 37 lines 111b: 43 lines NIV[3]: 0b: no-XOR 1b: XOR NIV[4]: 0b: Disable NIV 1b: Enable NIV
CSF	3	0H	COM Scan Function CSF[0]: Interlace Scan Function 0b: LRM sequence: AEBCD-AEBCD 1b: LRM sequence: AEBCD-EBCDA CSF[1]: FRC function 0: Disable FRC 1: Enable FRC CSF[2]: Shade-1 / Shade-30 option 0: Dither directly on input data (SRAM Change) 1: PWM (Pulse-width modulation) on SEG output stage

Register Table (continue)

Name	Bits	Default	Description
CEN	8	9FH	COM scanning end (last COM with full line cycle, 0 based index)
DST	8	00H	Display start (first COM with active scan pulse, 0 based index)
DEN	8	9FH	Display end (last COM with active scan pulse, 0 based index)
			Please maintain the following relationship: CEN = the actual number of pixel rows on the LCD - 1 CEN ≥ DEN ≥ DST + 9
WPC0	7	00H	Window program starting column address. Value range: 0 ~127.
WPP0	8	00H	Window program starting row address. Value range: 0~159.
WPC1	7	7FH	Window program ending column address. Value range: 0~127.
WPP1	8	9FH	Window program ending row address. Value range: 0~159
MTPC	5	10H	MTP Programming Control: MTPC[2:0] : MTP command 000 : Idle 001 : Read 010 : Erase 011 : Program 1xx : For UltraChip's debug use only MTPC[3] : MTP Enable (automatically cleared after each MTP command) MTPC[4] : Ignore/Use MTP. 0: Ignore 1: Use
MTP	7	--	Multiple-Time Programming. For V _{LCD} fine tune.
MTPID	2	--	Multiple-Time Programming. For LCM manufacturer's configuration.
MTPM	7	00H	MTP Write Mask. Bit =1: program, Bit=0: no action.
MTPM1	2	0H	MTP Write Mask. Bit =1: program, Bit=0: no action.
APC		N/A	Advanced Program Control. For UltraChip only. Please do not use.
Status Registers			
OM	2	–	Operating Modes (Read only) 00b: Reset 01b: (Not used) 10b: Sleep 11b: Normal
MD	1	–	MTP option flag: 1 for MTP version, 0 for non-MTP version.
MS	1	–	MTP programming in-progress
WS	1	–	MTP Operation Succeeded
ID	2	PIN	Access the connected status of ID pins.

Note: Please refer to UC1698 data sheet for details

4.3.2 Command Table

The following is the list of host command supported.

	Command	D/C	W/R	D7	D6	D5	D4	D3	D2	D1	D0	Action	Default	
1	Write Data Byte	1	0	#	#	#	#	#	#	#	#	Write 1 byte	N/A	
2	Read Data Byte	1	1	#	#	#	#	#	#	#	#	Read 1 byte	N/A	
3	Get Status & PM	0	1	GE	MX	MY	WA	DE	WS	MD	MS	Get {Status, Ver, PMO, Product Code, PID, MID}	N/A	
				Ver	PMO[6:0]						Product Code (8h)			PID[1:0]
4	Set Column Address LSB	0	0	0	0	0	0	#	#	#	#	Set CA[3:0]	0	
	Set Column Address MSB	0	0	0	0	0	1	0	#	#	#	Set CA[6:4]	0	
5	Set Temp. Compensation	0	0	0	0	1	0	0	1	#	#	Set TC[1:0]	0	
6	Set Power Control	0	0	0	0	1	0	1	0	#	#	Set PC[1:0]	10b	
7	Set Adv. Program Control (double-byte command)	0	0	0	0	1	1	0	0	0	R	Set APC[R][7:0], R = 0 or 1	N/A	
		0	0	#	#	#	#	#	#	#	#			
8	Set Scroll Line LSB	0	0	0	1	0	0	#	#	#	#	Set SL[3:0]	0	
	Set Scroll Line MSB	0	0	0	1	0	1	#	#	#	#	Set SL[7:4]	0	
9	Set Row Address LSB	0	0	0	1	1	0	#	#	#	#	Set RA[3:0]	0	
		0	0	0	1	1	1	#	#	#	#	Set RA[7:4]	0	
10	Set V _{BIAS} Potentiometer (double-byte command)	0	0	1	0	0	0	0	0	0	1	Set PM[7:0]	40H	
		0	0	#	#	#	#	#	#	#	#			
11	Set Partial Display Control	0	0	1	0	0	0	0	1	0	#	Set LC[8]	0	
12	Set RAM Address Control	0	0	1	0	0	0	1	#	#	#	Set AC[2:0]	001b	
13	Set Fixed Lines	0	0	1	0	0	1	0	0	0	0	Set {FLT, FLB}	0	
		0	0	#	#	#	#	#	#	#	#			
14	Set Line Rate	0	0	1	0	1	0	0	0	#	#	Set LC[4:3]	10b	
15	Set All-Pixel-ON	0	0	1	0	1	0	0	1	0	#	Set DC[1]	0	
16	Set Inverse Display	0	0	1	0	1	0	0	1	1	#	Set DC[0]	0	
17	Set Display Enable	0	0	1	0	1	0	1	#	#	#	Set DC[4:2]	110b	
18	Set LCD Mapping Control	0	0	1	1	0	0	0	#	#	#	Set LC[2:0]	0	
19	Set N-Line Inversion	0	0	-	-	-	#	#	#	#	#	Set NIV[4:0]	1DH	
20	Set Color Pattern	0	0	1	1	0	1	0	0	0	#	Set LC[5]	0 (BGR)	
21	Set Color Mode	0	0	1	1	0	1	0	1	#	#	Set LC[7:6]	10b	
22	Set COM Scan Function	0	0	1	1	0	1	1	#	#	#	Set CSF[2:0]	000b	
23	System Reset	0	0	1	1	1	0	0	0	1	0	System Reset	N/A	
24	NOP	0	0	1	1	1	0	0	0	1	1	No operation	N/A	
25	Set Test Control (double-byte command)	0	0	1	1	1	0	0	1	TT		For testing only. Do not use.	N/A	
		0	0	#	#	#	#	#	#	#	#			
26	Set LCD Bias Ratio	0	0	1	1	1	0	1	0	#	#	Set BR[1:0]	11b: 12	
27	Set COM End	0	0	1	1	1	1	0	0	0	1	Set CEN[6:0]	159	
		0	0	-	#	#	#	#	#	#	#			
28	Set Partial Display Start	0	0	1	1	1	1	0	0	1	0	Set DST[6:0]	0	
		0	0	-	#	#	#	#	#	#	#			
29	Set Partial Display End	0	0	1	1	1	1	0	0	1	1	Set DEN[6:0]	159	
		0	0	-	#	#	#	#	#	#	#			
30	Set Window Program Starting Column Address	0	0	1	1	1	1	0	1	0	0	Shared with MTP commands	Set WPC0	0
		0	0	-	#	#	#	#	#	#	#		Set WPP0	0
31	Set Window Program Starting Row Address	0	0	1	1	1	1	0	1	0	1	Shared with MTP commands	Set WPC1	127
		0	0	#	#	#	#	#	#	#	#		Set WPP1	159
32	Set Window Program Ending Column Address	0	0	1	1	1	1	0	1	1	0	Shared with MTP commands	Set WPC1	127
		0	0	-	#	#	#	#	#	#	#		Set WPP1	159
33	Set Window Program Ending Row Address	0	0	1	1	1	1	0	1	1	1	Shared with MTP commands	Set WPC1	127
		0	0	#	#	#	#	#	#	#	#		Set WPP1	159
34	Window Program Mode	0	0	1	1	1	1	1	0	0	#	Set AC[3]	0: Inside	
35	Set MTP Operation control	0	0	1	0	1	1	1	0	0	0	Set MTPC[4:0]	10H	
36	Set MTP Write Mask	0	0	1	0	1	1	1	0	0	1	Set MTPM[6:0] MTPM1[1:0]	0	
		0	0	-	#	#	#	#	#	#	#			
37	Set V _{MTP1} Potentiometer	0	0	1	1	1	1	0	1	0	0	Shared with Window Program commands	Set MTP1	N/A
		0	0	#	#	#	#	#	#	#	#		Set MTP2	N/A
38	Set V _{MTP2} Potentiometer	0	0	1	1	1	1	0	1	0	1	Shared with Window Program commands	Set MTP2	N/A
		0	0	#	#	#	#	#	#	#	#		Set MTP3	N/A
39	Set MTP Write Timer	0	0	1	1	1	1	0	1	1	0	Shared with Window Program commands	Set MTP3	N/A
		0	0	#	#	#	#	#	#	#	#		Set MTP4	N/A
40	Set MTP Read Timer	0	0	1	1	1	1	0	1	1	1	Shared with Window Program commands	Set MTP4	N/A
		0	0	#	#	#	#	#	#	#	#			

Note:

Please refer to UC1698 data sheet for details

5. Design and Handling Precaution

1. The LCD panel is made by glass. Any mechanical shock (eg. dropping from high place) will damage the LCD module.
2. Do not add excessive force on the surface of the display, which may cause the Display color change abnormally.
3. The polarizer on the LCD is easily get scratched. If possible, do not remove the LCD protective film until the last step of installation.
4. Never attempt to disassemble or rework the LCD module.
5. Only Clean the LCD with Isopropyl Alcohol or Ethyl Alcohol. Other solvents (eg. water) may damage the LCD.
6. When mounting the LCD module, make sure that it is free from twisting, warping and distortion.
7. Ensure to provide enough space (with cushion) between case and LCD panel to prevent external force adding on it, or it may cause damage to the LCD or degrade the display result.
8. Only hold the LCD module by its side. Never hold LCD module by add force on the heat seal or TAB.
9. Never add force to component of the LCD module. It may cause invisible damage or degrade of the reliability.
10. LCD module could be easily damaged by static electricity. Be careful to maintain an optimum anti-static work environment to protect the LCD module.
11. When peeling off the protective film from LCD, static charge may cause abnormal display pattern. It is normal and will resume to normal in a short while.
12. Take care and prevent get hurt by the LCD panel sharp edge.
13. Never operate the LCD module exceed the absolute maximum ratings.
14. Keep the signal line as short as possible to prevent noisy signal applying to LCD module.
15. Never apply signal to the LCD module without power supply.
16. IC chip (eg. TAB or COG) is sensitive to the light. Strong lighting environment could possibly cause malfunction. Light sealing structure casing is recommend.
17. LCD module reliability may be reduced by temperature shock.
18. When storing the LCD module, avoid exposure to the direct sunlight, high humidity, high temperature or low temperature. They may damage or degrade the LCD module