

# HMT028ATB-C

# LCD Module User Manual

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### 1 Basic Specification

TOPWAY HMT028ATB-C is a Smart TFT Module with 32bit MCU on board. Its graphics engine provides numbers of outstanding features. It supports preload and pre-design display interface that simplify the host operation and development time. Suitable for industry control, instrumentation, medical electronics, power electric equipment applications.

### 1.1 General Specification

Screen Size(Diagonal): 2.8"

Resolution: 320 x 240(RGB)
Color Depth: 65k color (16bit)
Pixel Configuration: RGB Stripe

Display Mode: Transmissive / Normal White Viewing Direction: 3H (\*1) (gray-scale inverse)

9H (\*2)

Outline Dimension: 79.3 x 49.1 x 9.6 (max)(mm)

(see attached drawing for details)

Active Area: 57.6 x 43.2 (mm)

Backlight: LED

Surface Treatment : Glare Treatment

Command I/F: UART(3.3V Logic Levels)

Project Download: by U-Drive (with OTG cable) or by PC (\*4)

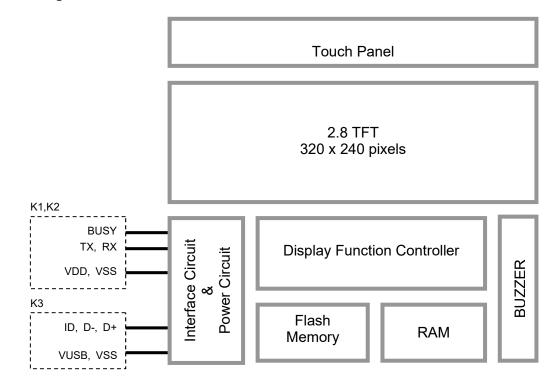
Operating Temperature :  $-20 \sim +70^{\circ}$ C Storage Temperature :  $-30 \sim +80^{\circ}$ C

Note:

- \*1. For saturated color display content (eg. pure-red, pure-green, pure-blue, or pure-colors-combinations).
- \*2. For "color scales" display content.
- \*3. Color tone may slightly change by Temperature and Driving Condition.
- \*4. Seetion 1.3 for configuration.

#### 1.2 Block Diagram

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### 1.3 Terminal Function

**UART Interface Terminal (K1)** 

Pin No.	Pin Name	I/O	Descriptions
1~5	NC		No connection, leave open
6,7,8	VDD	Р	Power supply (5.0 V)
9	NC	1	No connection, leave open
10	RX		Data Input (eg. to Host MCU's UART TXD)
11	TX	0	Data output (eg. to Host MCU's UART RXD)
		_	Request To Send (function as busy BUSY signal)
12	BUSY	0	1:Busy 0:No busy
			(eg. to Host MCU IO, check before sending data or command>)
13,14,15	VSS	Р	Ground, (0V)
16~26	NC	-	No connection, leave open

#### Note.

#### **UART Interface Terminal (K2)**

Pin No.	Pin Name	I/O	Descriptions
1,2,3	VDD	Р	Power supply (5.0 V)
4	NC	-	No connection, leave open
5	RX		Data Input (eg. to Host MCU's UART TXD)
6	TX	0	Data output (eg. to Host MCU's UART RXD)
7	BUSY	0	Request To Send (function as busy BUSY signal)  1:Busy 0:No busy (eg. to Host MCU IO, check before sending data or command>)
8,9,10	VSS	Р	Ground, (0V)

#### Note.

#### USB Interface Terminal (K3)

Pin No.	Pin Name	I/O	Descriptions
1	VUSB	Р	Power supply (5.0 V)
2	D-	I/O	USB DATA negative signal
3	D+	I/O	USB DATA positive signal
4	ID	I	USB_ID, 1:Client, 0:HOST
5	VSS	Р	Ground, (0V)

#### Note.

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<sup>\*1.</sup> User data and commands transfer through this terminal.

<sup>\*2.</sup> HOST using command hand shake during communication is suggested.

<sup>\*1.</sup> User data and commands transfer through this terminal.

<sup>\*2.</sup> HOST using command hand shake during communication is suggested.

<sup>\*1.</sup> Display files preload through this terminal.

<sup>\*2.</sup> Connect to U-Drive (with OTG cable), for files transfer

<sup>\*3.</sup> For U-Drive to download project: R22=27R, R23=27R, R24=NC, R25=NC.(default) For PC direct download project: R22=NC, R23=NC, R24=27R, R25=27R.

# 2 Absolute Maximum Ratings

Items	Symbol	Min.	Max.	Unit	Condition
Power Supply voltage	$V_{dd}$	-0.3	5.5	V	
Operating Temperature	T <sub>OP</sub>	-20	70	°C	No Condensation
Storage Temperature	T <sub>ST</sub>	-30	80	°C	No Condensation

#### Note:

- \*1. This rating applies to all parts of the module and should not be exceeded.
- \*2. The operating temperature only guarantees operation of the circuit. The contrast, response speed, and the other specification related to electro-optical display quality is determined at the room temperature, Top=25°C
- \*3. Ambient temperature when the backlight is lit (reference value)
- \*4. Any Stresses exceeding the Absolute Maximum Ratings may cause substantial damage to the device. Functional operation of this device at other conditions beyond those listed in the specification is not implied and prolonged exposure to extreme conditions may affect device reliability.

#### 3 Electrical Characteristics

### 3.1 DC Characteristics

VSS=0V, Vio =3.3V,  $T_{OP}$  =25°C

Items	Symbol	MIN.	TYP.	MAX.	Unit	Applicable Pin/FUNC
Operating Voltage	$V_{DD}$	4.8	5.0	5.2	V	VDD
Rx Input Hi	$V_{RxH}$	0.8V10	-	Vio	V	Rx
Rx Input Lo	$V_{RXL}$	0	-	0.2 Vio	V	Rx
Tx Output Hi	$V_{TXH}$	0.7V10	-	Vio	V	Tx
Tx Output Lo	$V_{TXL}$	0	-	0.3V10	V	Tx
Operating Current	I <sub>DD</sub>	-	TBD	-	mA	VDD (*1)
Operating Current (USB)	I <sub>VUSB</sub>	-	TBD	-	mA	VUSB

#### Note.

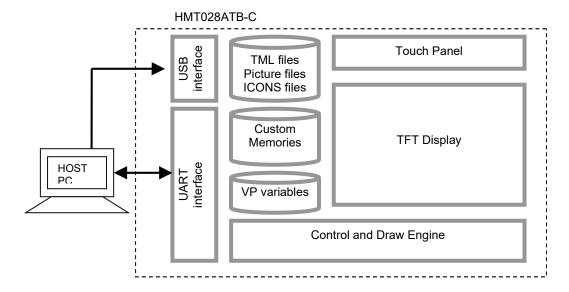
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<sup>\*1.</sup> Normal display condition

#### **Function Specifications** 4

### 4.1 Basic Operation Function Descriptions



- Display files are stored inside FLASH memory area. They are preloaded to HMT028ATB-C for stand alone interface use.
- Those files are preloaded via USB interface (U-Drive or PC download).
- All the interface flow and the touch response are based on the preloaded files
- VP variables memory is inside RAM area, it provides real time access via UART by the HOST or display onto the TFT.
- Custom Memories are inside FLASH memory area It can be accessed via UART interface by the HOST.

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- Control and Draw Engine executes HOST commands and response respectively
- It also reports the real time Touch Key number to the HOST

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# 4.2 Quick Start Guide





Import pictures 2. design UI flow



Download to 3. Smart LCD



4. power on & display



Connect to host Show 5. real time data



### **4.3** Command Descriptions

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Please refer to "SMART LCD Command Manual"

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# 5 Optical Characteristics

Item	Sy	mbol	Condition	Min.	Тур.	Max.	Unit	Note
Brightness	ı	Зр	<i>θ</i> =0°	-	200	- 3	Cd/m <sup>2</sup>	1
Uniformity		∆Вр	Ф=0°	80%	-	-		1,2
Viewing Angle	θ1 (Φ=90° or270°) θ2		θ1 (Φ=90° or270°) Cr>10		-25∼+60 -45∼+45			3
	180							
Contrast Ratio		Cr	<i>θ</i> =0°	-	300	-	1	4
Response	3	Tr	Φ=0°	-	25	40	ms	5
Time		T <sub>f</sub>		-	25	40	ms	
	W	х	<i>θ</i> =0° Φ=0°	-	0.29	-	-	
	VV	у		_	0.31	-	-	
	У	х		-	0.60	-	) <b>-</b>	
Color of CIE		у		-	0.37	-	-	
Coordinate		х		-	0.34	-	-	1,6
		у		-	0.57	-	-	
	В	х		-	0.15	-	-	
	В	у		-	0.09	-	1 -	
NTSC Ratio		s		50	-		%	

Note: The parameter is slightly changed by temperature, driving voltage and materiel.

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#### Note 1:

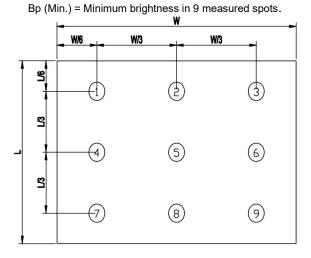
The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The brightness is the average value of 9 measured spots. Measurement equipment PR-705 (Φ8mm) Measuring condition:

- Measuring surroundings: Dark room
- Measuring temperature: Ta=25℃.
- Adjust operating voltage to get optimum contrast at the center of the display.

Measured value at the center point of LCD panel after more than 5 minutes while backlight turning on.

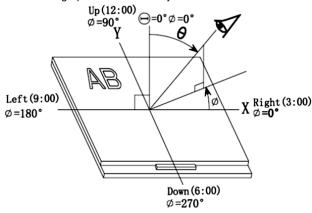
#### Note 2:

The luminance uniformity is calculated by using following formula.  $\triangle$ Bp = Bp (Min.) / Bp (Max.)×100 (%) Bp (Max.) = Maximum brightness in 9 measured spots



Note 3: The definition of viewing angle:

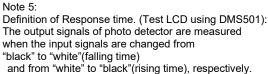
Refer to the graph below marked by  $\theta$  and  $\Phi$ 



The definition of contrast ratio (Test LCM using PR-705):

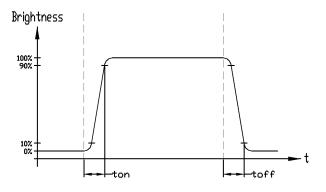
Luminance When LCD is at "White" Contrast

Ratio(CR)= Luminance When LCD is at "Black" state (Contrast Ratio is measured in optimum common electrode voltage)



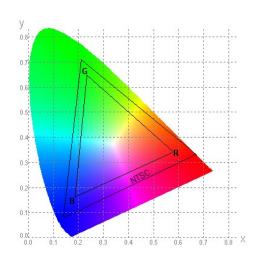
The response time is defined as

the time interval between the 10% and 90% of amplitudes.Refer to figure as below.



Note 6: Definition of Color of CIE Coordinate and NTSC Ratio.

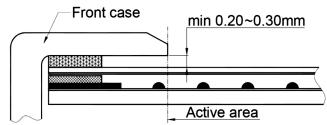
Color gamut:



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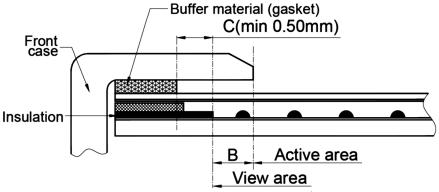
# 6 Touch panel Design Precautions

It should prevent front case touching the touch panel Active Area (A.A.) to prevent abnormal touch.
 It should left gab (e.g. 0.2~0.3mm) in between.

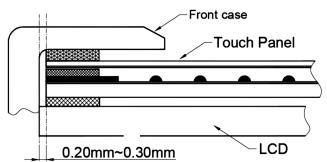


Outer case design should take care about the area outside the A.A.
 Those areas contain circuit wires which is having different thickness. Touching those areas could deform the ITO film. As a result case the ITO cold be damaged and shorten its lifetime.
 It is suggested to protect those areas with gasket (between the front case and the touch panel).

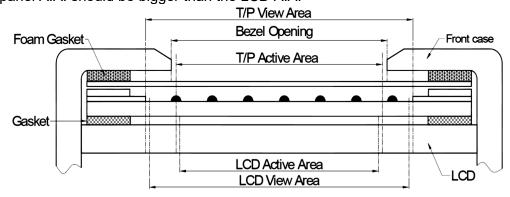
The suggested figures are B≥0.50mm; C≥0.50mm.



3. The front case side wall should keep space (e.g.  $0.2 \sim 0.3$ mm) from the touch panel.



4. In general design, touch panel V.A. should be bigger than the LCD V.A. and touch panel A.A. should be bigger than the LCD A.A.



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#### **Precautions of using LCD Modules** 7

Please refer to "LCD-Module-Design-Handling-Precaution.pdf".

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